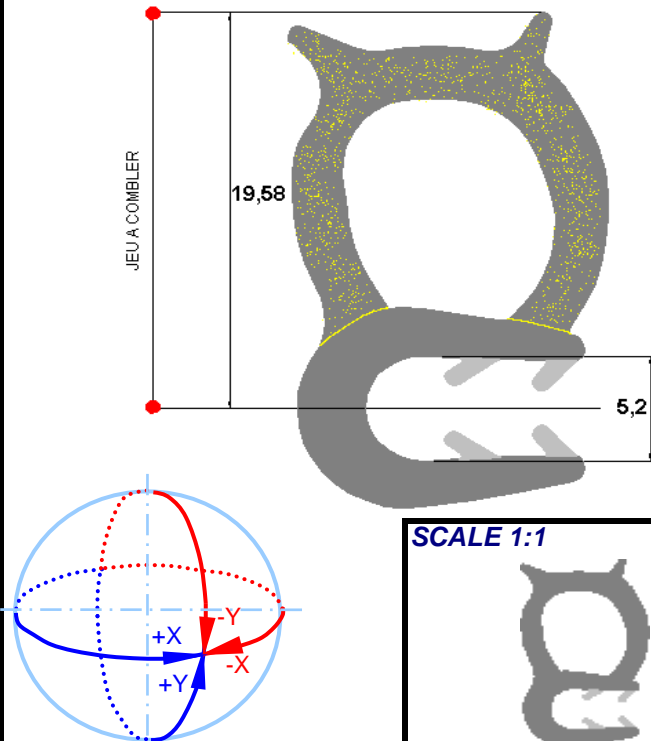

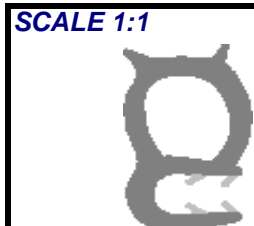
	PRODUCT NAME TC21 ITEM NUMBER 9G330	
PRODUCT PICTURE		SCALE 1:1
		

PRODUCT DESCRIPTION

Cellular rubber : gives flexibility when collapsed
Flippers : positioning of tubing when collapsed + improvement of tightness
Rigid rubber clip : gives an elastic tightening
Soft rubber lips : good pull-out behaviour

MATERIAL	TUBING	Material :	Black cellular rubber
	CLIP	Grade :	Black EPDM
		Hardness :	95 Shores A
	LIPS	Grade :	Black EPDM
		Hardness :	60 Shores A

MAXIMAL TEMPERATURES OF USE OF THE PROFIL (°C)		
<i>Nonstop static</i>	<i>Nonstop under constraints</i>	<i>Hottest (max duration 30 min)</i>
80	70	110

DIMENSIONS OF THE CLIP (mm)			
<i>Allowed sheet width</i>	2,5 to 3,5	<i>Depth of the clip</i>	9

MINIMAL BENDING RADIUS (mm)			
X	Limit	Y	Limit
+60	clip unsticking	-	tubing pinching
-30	inflation of tubing and clip	-40	tubing collapse

GAP - Direction Y - (mm)				
		MINI	ADVISED	MAXI
gap		8	11 14	19
tubing collapse		100%	50% 30%	0%

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